

Thermoplastic Rubber Cleaning & Sterilization Instructions

Drawing

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A-M Systems Mouthpieces and Respiratory Connectors Recommended Cleaning and Sterilization Instructions

WARNING: A-M Systems thermoplastic, reusable, products are supplied non-sterile and should be sterilized before first use and after each patient use.

Recommended Cleaning Instructions:

1. Clean the products using one of the following validated processes:

I. Method 1:

- a) Thoroughly rinse products under tap water for a minimum of one minute to remove gross soil and debris
- b) Prepare cleaning solution using Enzol®*, or equivalent, and lukewarm tap water. Prepare the solution according to the manufacturer's recommendation.
- c) Using a soft bristled brush, dip the brush into the prepared detergent and scrub products for a minimum of one minute each, paying particular attention to crevices and other hard to reach areas.
- d) Once the products have been scrubbed, thoroughly rinse in reverse osmosis / deionized (RO/DI) water for a minimum of one minute to remove excess detergent.
- e) Immediately after rinsing, drain off excess water from products.
- f) Blow-dry the products using compressed air, especially in crevices and other hard to reach areas.
- g) Wipe and thoroughly dry products using a clean, lint-free, cloth.
- h) Visually inspect products to ensure all visible soil has been removed.

II. Method 2:

- a) Thoroughly rinse products under tap water for a minimum of one minute to remove gross soil and debris.
- b) Using a sonication unit, prepare a solution consisting of Renu-Klenz™**, or equivalent, and lukewarm tap water. Prepare the solution according to the manufacturer's recommendation.
- c) Place products, fully immersed, in the detergent solution and allow to sonicate for ten minutes.
- d) Remove products from sonication unit and thoroughly rinse in reverse osmosis / deionized (RO/DI) water for a minimum of one minute to remove excess detergent.
- e) Immediately after rinsing, drain off excess water from products.
- f) Blow-dry the products using compressed air, especially in crevices and other hard to reach areas.
- g) Wipe and thoroughly dry products using a clean, lint-free, cloth.
- h) Visually inspect products to ensure all visible soil has been removed.

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Recommended Sterilization Instructions:

- 1. Manually clean the products before sterilization according to attached cleaning instructions.
- 2. Sterilize the products using the following validated process:
 - a) Individually pouch the products
 - b) Use a Prevacuum (Steam under Pressure) Cycle of 4 Minutes at 132° C with a minimum 20 Minute Drying Time and 3 Preconditioning Pulses.
 - c) After completion of the Prevacuum Cycle, immediately remove the products from the autoclave and store them in a dry/contamination free environment prior to use.

References:

- "Labeling Reusable Medical Devices for Reprocessing in Health Care Facilities: FDA Reviewer Guidance", Rockville, MD, FDA Center for Devices and Radiological Health, Office of Device Evaluation, April 1996
- Association for the Advancement of Medical Instrumentation. "Designing, Testing, and Labeling Reusable Medical Devices for Reprocessing in Health Care Facilities: A Guide for Device Manufacturers". AAMI TIR No. 12-2004. Arlington (Vir.): AAMI Technical Information Report.
- 3. Association for the Advancement of Medical Instrumentation. "A compendium of processes, materials, test methods, and acceptance criteria for cleaning reusable medical devices". AAMI TIR No. 30-2003. Arlington (Vir.): AAMI Technical Information Report.
- 4. Association for the Advancement of Medical Instrumentation. "Safe Handling and Biological Decontamination of Medical Devices in Health Care Facilities and in Nonclinical Settings", ANSI/AAMI ST35-2003, Arlington (Vir.) AAMI, 2003 American National Standard.
- **Enzol**® is a trademark of Johnson & Johnson Medical Products, Inc.
- ** Renu-Klenz™ is a trademark of STERIS Corporation.

Revision History

Rev. Date Changes

1 8/10/10 DCR # 201300. Initial release.